

Work Order ID 83252 *split*

83252

Page 1

Item ID: D2652

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Bushing

Start Date: 16/04/2012 Start Qty: 200.00

200

Cust Item ID:

Required Date: 30/04/2012 Req'd Qty: 200.00

200

Customer:

Reference:

Approvals: Process Plan: *MLJ*

Date: 12/04/16 Tooling:

Date:

Run Start *NR1*

QC:

Date: SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D2652

Rev A

100

0.00

100

Hardinge

Hardinge CNC LATHE SMALL

Memo

0.00

Hardinge CNC Lathe Small

1-TURN AS PER FOLIO FA252 & DWG D2652FOLIO
REV: *N/A* DWG REV: *A* 2-DEBURR AS REQUIRED

DAS
13
9-89

12/07/19

95 *φ*

110

0.00

110

QC

QC2- Inspect parts off machine FAI/FAIB

Memo

0.00

Quality Control

DAS
13
9-89

12/07/19

95 *φ*

120

0.00

120

QC

QC8- Inspect parts - second check

Memo

0.00

Quality Control

2-7-21

95 *φ*

Work Order ID 83252

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Stop *NS2*

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Start Date: 16/04/2012 Start Qty: 200.00

200

Cust Item ID:

Required Date: 30/04/2012 Req'd Qty: 200.00

200

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan Accept Reject Reject Insp.
Code Qty Qty Number Stamp

130

Identify as per dwg & Stock Location: 817

0.00

130

Packaging

Memo

0.00

Packaging

95 x

SD
12-7-24.

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

12/17/24

ME
12-07-24

Picklist Print

April-16-12 1:32:49 PM

Page 1

Work Order ID: 83252

83252

Parent Item: D2652

D2652

Parent Item Name: Bushing

Start Date: 16/04/2012

Required Date: 30/04/2012

Start Qty: 200.00

Required Qty: 200.00

Comments: IPP Rev:B02.06.13Now machined in house.NG

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M303R0.500		Purchased	No			100	f	262.4750	0.055	11.57895			

M303R0 500

303 Round Bar 0.500"

**

Location

Loc Qty

Loc Code

MAT028

262.475

117143

11.34

118271

11.9

118509

2.36

119009

140.088

119616

96.787

→ 121728

121 728 → 16.687
used so far

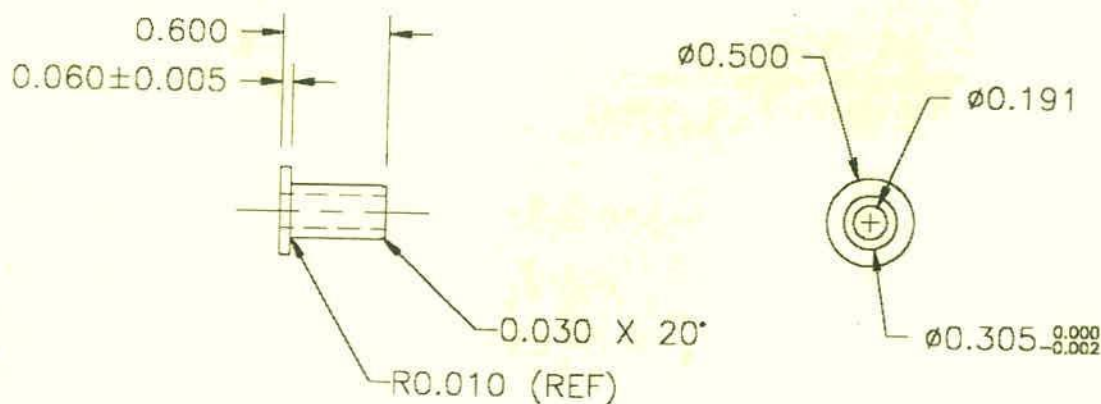
DAS
13
9-89

12.5 ft



DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2652	REV. A SHEET 1 OF 1
DATE 97:03:25		TITLE BUSHING	SCALE 1:1

RELEASED
97/04/25 DS



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 83252 M.C.S.
12/04/16

MATERIAL: AISI 303 SS
NOTE: BREAK ALL SHARP CORNERS 0.010 MAX
TOLERANCES ARE PER DART QST 018 UNLESS OTHERWISE NOTED

